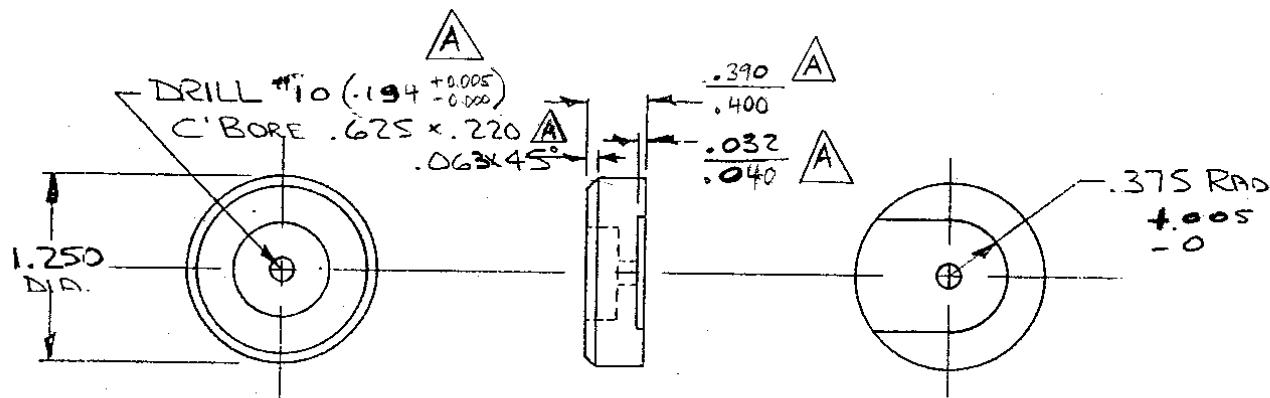


RELEASED

79.12.09 DS



DETAIL OF D200Z-Q15

U/E: BLACK DELRIN OR

▲ BLACK UHMW PER D2689

B2002-015

A REVISED DRAWN C CHECKED APPROVED BY DATE W.L.	REVISION	THIS DRAWING IS PROPRIETARY AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		REVIEW CODE SHALL BE PER NAS 523	QTY REQUIRED	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC/ VENDOR	
	DESCRIPTION	OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	BASIC CODE	ON DASH NO N/HEAD NEAR SIDE N/HEAD FAR SIDE	APPROVAL	CONTRACT NO.	DART AERO ACCESSORIES INC			
			GENERAL LIMITS	DASH NUMBER OF SHEETS C/COUNTERSINK	LENGTH DASH NO N/SPOTWELD		DRAWN P. RASLBY 11/11/04	DATE			
			1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHES ARE IN 3. POSITIONING TOLERANCES ARE IN 4. THREAD PER INCH = 32-7247 5. HOLES PER INCH = 10387	1. TOLERANCES — JOK 2 .030 2. ANGLES — 15° 3. PARALLELISM — .005 4. ERECTED POSITION — .005 MAX 5. POSITIONING — .005 MAX 6. ALL M/C CENTRE LINES .005	BASIC CODES 88M5204240 88M5204250		DESIGN P. RASLBY 11/01/04	CLIENT			
			REPORT ALL DISCREPANCIES — DO NOT SCALE				STRESS				
							CHECKED				
							CLIENT				
							TITLE	KNOB			
							CODE	Dwg. No.	D 2002		REV.
							SCALE	1/1	SHT	1 OF 2	